

Figure 4[®] Jewelry

Ultra-fast and affordable 3D printing solution
for jewelry design and manufacturing workflows



Part of 3D Systems' scalable, fully integrated Figure 4 technology platform, Figure 4 Jewelry is an affordable solution optimized for jewelry design and manufacturing workflows, delivering unparalleled speed, productivity, ultra-fine detail and smooth surface finish.

Digital Manufacturing With Figure 4 Technology

Integrated Solution to Address Jewelry-Specific Production Workflows

Figure 4 Jewelry uses the high accuracy, fine feature detail, speed and smooth surface finish of Figure 4 technology with optimized print build styles in the 3D Sprint® software for jewelry, along with specific materials to enable three jewelry production workflows:

JEWELRY CASTING PATTERNS

3D print highly accurate jewelry casting patterns for intricate, detail rich feature pieces. With Figure 4's fast print speed and MicroPoint™ support structure, Figure 4 Jewelry offers superior casting quality and patterns ready for casting in hours for customized pieces manufacturing and short-run production.

- Manufacturing of high-end customized jewelry
- Short-run jewelry production
- Optimized casting material yields minimal ash and residue after burnout for easy casting
- No commitment to design or sunk investment in tooling

MASTER PATTERNS FOR MOLDS

Produce 3D printed master patterns for RTV/silicone molds used in high volume, mass-production jewelry casting workflows such as accessories and costume jewelry.

PROTOTYPING/FIT-CHECK MODELS

Create accurate, fine detail prototypes of jewelry designs for fittings and try-on, as well as to ensure the accuracy of stone settings.



Figure 4 Jewelry

Ultra-fast and affordable jewelry 3D printer

Capable of creating prints ready for casting or molding in hours, Figure 4 Jewelry enables jewelry manufacturers to accelerate time-to-market and quickly respond to market demands for custom jewelry or short-run production at low per piece cost.

A fast, digital workflow is responsive to any design modification, whether minor or drastic, so new designs can be delivered within very short timeframes, enabling unparalleled flexibility.

FAST TURNAROUND, COST EFFECTIVE JEWELRY PRODUCTION

Print algorithms developed specifically for jewelry workflows enable Figure 4 Jewelry to print patterns at 15mm/hr at 30µm layer.

HIGH QUALITY JEWELRY PATTERNS

Produce superior jewelry prints with best-in-class surface finish. Figure 4's non-contact membrane technology, combined with exclusive MicroPoint support structures, minimizes part-to-support interaction, resulting in the smoothest sidewalls and finest resolution for jewelry applications.

ULTRA-FINE DETAIL

Proprietary print build styles developed specifically for jewelry, both for thin, delicate geometries, as well as thicker geometries, enable optimized jewelry prints with detail for settings, sharp prongs, fine mesh and more.

REDUCED PRODUCTION LABOR COSTS

MicroPoint ultra-fine tip support structures enable both easy support removal and smoother surface finish, reducing downstream labor costs and production time by minimizing polishing of support intersection points.

Jewelry Design and Manufacturing Workflows with Figure 4 Materials

3D Systems' Material Design Center has over 30 years of proven R&D experience and process development expertise. Designed for the jewelry manufacturing professionals, Figure 4 materials for Figure 4 Jewelry are optimized for jewelry design and production workflows.



JEWELRY PATTERNS FOR DIRECT CASTING

Figure 4 JCAST-GRN 10 produces accurate, reproducible, and highly detailed patterns for jewelry casting. This high contrast green material is easy to cast with minimal ash and residue, producing high quality jewelry pieces rapidly.



MASTER PATTERNS FOR MOLDS

Print detailed, fine featured master patterns with smooth surfaces in Figure 4 JEWEL MASTER GRY material, optimized to withstand the heat and pressure of the mold making process used in high volume jewelry casting workflows.



JEWELRY PROTOTYPING/FIT CHECK

Figure 4 JEWEL MASTER GRY high-contrast prototyping material has been developed to show fine detail in design for concept models and try-ons, with the accuracy and fidelity to ensure final fit of stone settings.

Accessories

LC-3DPRINT BOX UV POST-CURING UNIT

The optional LC-3DPrint Box post-curing unit is available for UV-curing parts, required to obtain the final material properties, and is the recommended UV-curing unit for Figure 4 print materials. The LC-3DPrint Box is a revolutionary UV light box equipped with 12 UV light bulbs strategically placed inside to ensure a product is illuminated from all sides, which results in a quick and uniform curing cycle. This light-based UV curing process takes minutes versus hours with heat-based curing processes.

LC-3DMIXER FROM 3D SYSTEMS

The optional LC-3DMixer keeps your Figure 4 materials ready for use at any time at an optimum consistency. The LC-3DMixer is a roller/tilting stirring device for mixing 3D printing materials.



Figure 4® Jewelry

PRINTER HARDWARE	
Build Volume (xyz)	124.8 x 70.2 x 196 mm (4.9 x 2.8 x 7.7 in)
Resolution	1920 x 1080 pixel
Pixel Pitch	65 microns (0.0025 in) (390.8 effective PPI)
Wavelength	405 nm
Operating Environment	
Temperature	18-28 °C (64-82 °F)
Humidity (RH)	20-80%
Electrical	100-240 VAC, 50/60 Hz, Single Phase, 4.0A
Dimensions (WxDxH)	
3D Printer crated	73.66 x 68.58 x 129.54 cm (29 x 27 x 51 in)
3D Printer uncrated	42.6 x 48.9 x 97.1 cm (16.7 x 19.25 x 38.22 in)
Weight	
3D Printer crated	59 kg (130 lbs)
3D Printer uncrated	34.5 kg (76 lbs)
Certifications	FCC, CE, EMC

OPTIONAL ACCESSORIES	
Post-Processing	Requires optional 3D Systems LC-3DPrint Box UV post-curing unit or other UV-curing unit
LC-3DPrint Box	Load capacity (WxDxH): 260 x 260 x 195 mm Dimensions (WxDxH): 41 x 44 x 38 cm Full light spectrum: 300-550 nm Controlled temperature for optimal curing Weight (uncrated): 22 kg Electrical: 110V/230V, 50/60 Hz, 2.6A/1.3A
LC-3DMixer (for mixing materials)	Dimensions (WxDxH): 410 x 270 x 100 mm Weight (uncrated): 4 kg Electrical: 100-240 V, 50/60 Hz
Pedestal	
Pedestal crated	82.55 x 79.375 x 55.245 cm (32.5 x 31.25 x 21.75 in); 26.3 kg (58 lbs)
3D Printer + Pedestal uncrated	68.1 x 70.4 x 135.6 cm (26.8 x 27.71 x 53.38 in); 54.4 kg (120 lbs)

MATERIALS	
Build Materials	Figure 4 JCAST-GRN 10 for jewelry investment casting patterns. Figure 4 JEWEL MASTER GRY for master patterns molding and prototyping/fit check workflows
Material Packaging	1kg bottles for manual pour

SOFTWARE AND NETWORK	
3D Sprint® Software	Easy build job set-up, submission and job queue management; Automatic part placement and build optimization tools; Part nesting capability; part editing tools; Automatic support generation; Job statistics
3D Connect™ Software Capable	3D Connect Service provides a secure cloud-based connection to 3D Systems service teams for proactive and preventative support.
Connectivity	10/100/1000 Ethernet Interface
Client Hardware Recommendation	<ul style="list-style-type: none"> • 3 GHz multiple core processor (2 GHz Intel® or AMD® processor mini) with 8 GB RAM or more (4 GB mini) • OpenGL 3.2 and GLSL 1.50 support (OpenGL 2.1 and GLSL 1.20 mini), 1 GB video RAM or more, 1280 x 1024 (1280 x 960 mini) screen resolution or higher • SSD or 10,000 RPM hard disk drive (minimum requirement of 7 GB of available hard-disk space, additional 3 GB free disk space for cache) • Google Chrome or Internet Explorer 11 (Internet Explorer 9 mini) • Other: 3 button mouse with scroll, keyboard, Microsoft .NET Framework 4.6.1 installed with application
Client Operating System	Windows® 7 and newer (64-bit OS)
Input File Formats Supported	STL, CTL, OBJ, PLY, ZPR, ZBD, AMF, WRL, 3DS, FBX, IGES, IGS, STEP, STP and X_T

NOTE: Not all products and materials are available in all countries – please consult your local sales representative for availability.

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